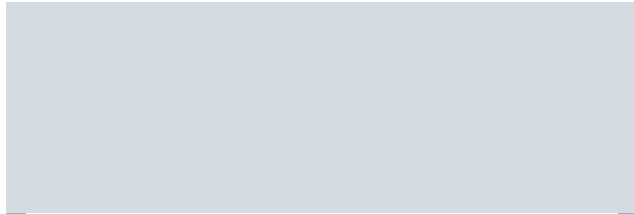


ARCHITECTURAL ANODIZE FINISHES

Natural Coating / UV Resistant / Low Maintenance



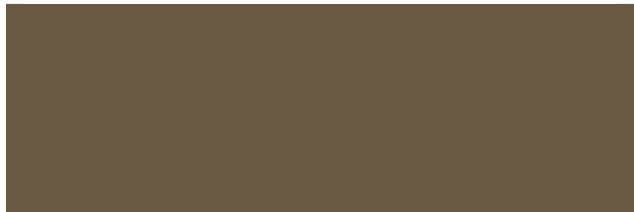
Clear ANO-215 AE or ANO-204 AE



Champagne ANO-300 AE



Light Bronze ANO-301 AE



Medium Bronze ANO-302 AE



Dark Bronze ANO-304 AE



Black ANO-305 AE

ANODIZING Anodizing is the process of electrochemically accelerating and controlling the oxidation of an aluminum substrate, creating an extremely hard, durable and aesthetically pleasing coating on the aluminum. Architectural anodize finishes are limited to certain colors; however their hardness and scratch-resistance far surpass that of paint coatings.

QUALITY Our automated system controls and monitors your product through the entire anodizing process. It tracks all aspects of the process including tank sequencing, voltage, current, time and temperature, ensuring the most consistent anodize finish available.

CARE & CLEANING Anodized material has an extremely hard surface that is colorfast and mar resistant. An anodized finish should be cleaned using mild soap solutions to retain its original beauty. The cleaning solution should be applied with a soft cloth, sponge or brush. Avoid the use of acidic or alkaline cleaners. To avoid damage to the finish, anodized aluminum should be placed into walls after mortar has cured. Any uncured masonry product that is not immediately removed from the anodized aluminum will destroy the finish, sometimes beyond repair.

MATERIAL SIZE GUIDELINES

STANDARD

Length 28' 6" (342")
Height 6' 6" (78")
Width 13"
Weight per load 1800 lbs

CUSTOM / OVERSIZE

Length 30' 6" (366")
Height 6' 6" (78")
Width 3' (36")
Weight per load 1800 lbs

AAMA ANODIZE SPECIFICATIONS

AAMA 611

South Florida Weathering	CLASS I	CLASS II
End Use	Exterior	Interior or exterior with regular maintenance
Film Thickness	0.7 mils	0.4 mils
Salt Spray Resistance	3000 hours	1000 hours
Color Retention	10 yrs - fade = 5 Delta E	10 yrs - fade = 5 Delta E
Gloss Uniformity	15 unit Variation	15 unit Variation
Hardness	Excellent	Very Good
Gloss Options	4-30	4-30
Effect of Poor Quality Substrate	Significant	Significant
Warranty	5 to 10 years	N/A

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The color of your metal may vary slightly from these samples.

CMI anodize finishes meet the AAMA-611 specification. All CMI anodize finishes are Class I, with the exception of ANO-204 Clear, which is a Class II anodize.

CMI
Architectural