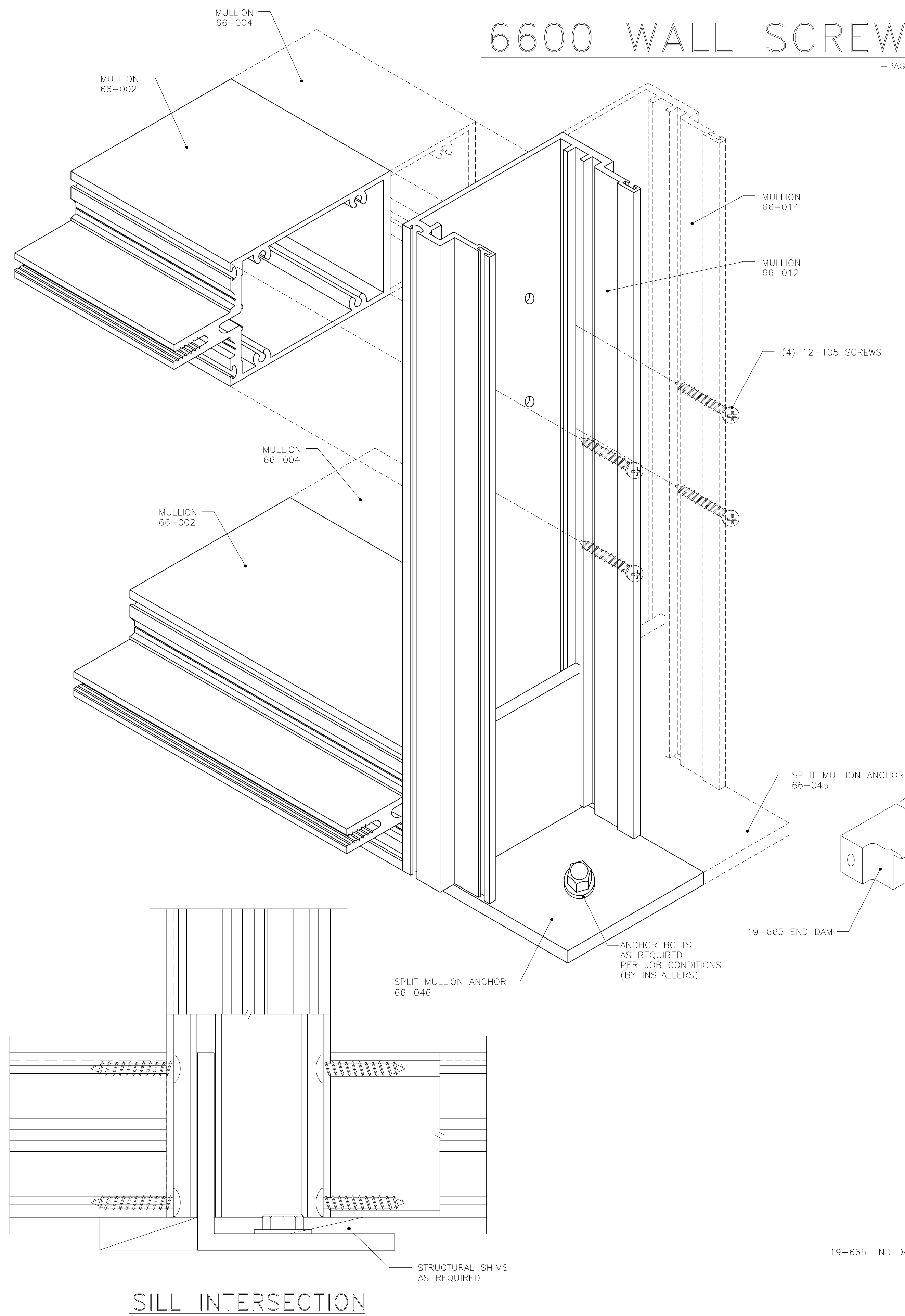




ASSEMBLY
ISOMETRIC

GENERAL NOTES

- Building code laws vary by area. CMI Architectural Products does not interpret local codes for the appropriate selection of product configurations, hardware, and glazing materials and therefore assumes no responsibility. It is the responsibility of the owner, Architect, and installer to comply with all applicable building codes and laws.
- The CMI Architectural Products 6600 WALL has been independently performance tested in accordance to AAMA Specification GS-001-84. The following tests have been successfully completed and are on file at CMI Architectural Products:
 - ASTM E-283 air infiltration; performed at a test pressure of 12 P.S.F.
 - ASTM E-331 water penetration; performed at a test pressure of 15 P.S.F.
 - ASTM E-330 structural performance; performed at a test pressure of ± 97.5 P.S.F. The maximum deflection allowed is L/175 of span. The maximum deformation allowed is 0.2% of span. Thermal tests were performed in accordance to AAMA Specification 1503-98
 - ASTM C-236 heat transfer parameters:
 $U = 0.44$ BTU/HR/SF/F
 $R = 2.272$ F/SF/HR/BTU
 - AAMA 1502.7 condensation resistance factor:

Standard	Optional
CRF (glazing) : 69	CRF (glazing) : 72
CRF (frame) : 67	CRF (frame) : 74
CRF (overall) : 67	CRF (overall) : 72
- All work shall be performed in accordance with CMI Architectural products approved shop drawings and owner's project documents. Notify the manufacturer of any deviations or discrepancies.
- All fasteners used within the framework of the system shall be 18-8 stainless steel as supplied by CMI Architectural Products and installed where indicated on shop drawings. Perimeter anchors shall be designated and supplied by the curtain wall installer to meet project requirements.
- Screws (12-101 and 12-106) for attachment of the pressure plate, shall be spaced 12 inches on center typically, and 1 1/2 inches from each end. Apply an initial screw torque of 30 inch-pounds. Increase torque to 40-50 inch-pounds after all four sides of opening have been secured.
- The curtain wall installer shall be responsible for perimeter anchors, shims, steel or aluminum wind load and dead load anchors, kickers, structural mullion reinforcing, and all exposed and concealed sealants unless otherwise indicated on shop drawings.
 - Shims supporting structural loads shall be of a non-corrosive or degradable material. Aluminum or stainless steel shims are recommended. Specific sealants are called for on these drawings due to compatibility with specific materials. Sealants other than those specified shall be the responsibility of the installer and must be approved by the sealant manufacturer for compliance and compatibility for its intended use. Follow sealant manufacturers recommended preparation and use of primers. Open cell backer-rod material is required to reduce sealant gassing. Structural steel members shall be prime painted using either a zinc rich paint per SSPC-PS 12.01, or a zinc chromate primer per FSTI-P-645A. Weldments should be field touched-up.
- All framing shall be erected plumb and true, in proper alignment and relation to established lines, grades, and elevations.
- Drainage gutters and weep holes must be kept clean at time of installation. CMI Architectural Products cannot accept responsibility for problems caused by plugged weep holes.
- The 6600 WALL system is designed to accommodate 1/4 inch and 1 inch infill glazing materials by the use of standard gaskets and components. Consult CMI Architectural Products for modifications required to accommodate other infill thicknesses. All infill materials shall be properly blocked at 1/4 points unless otherwise indicated on the shop drawings. Side blocking shall be installed per job requirements.
- Materials stored on the job site shall be properly blocked and covered to allow adequate water run-off and protection from sustained moisture. Provide air ventilation at the bottom side of covered materials.
- CMI Architectural Products recommends that all project documents be reviewed by our engineers and that shop drawings be developed by CMI. CMI requires one approved set of shop drawings prior to the start of all fabrication. Glazing contractors providing their own shop drawings shall assume full responsibility and liability for their own work.



Architectural

HQ + MANUFACTURING
20621 HWY 25 N.
DESMET, SOUTH DAKOTA 57231
TOLL FREE: 800-324-2070
PHONE: (605) 854-3326
FAX: (605) 584-3620

SALES + ENGINEERING
1630 101ST AVE NE, SUITE 130
BLAINE, MN 55449
TOLL FREE: 800-334-1533
PHONE: (763) 560-5567
FAX: (763) 560-6399

MANUFACTURING
57135 WOODHOUSE DR.
DOWAGIAC, MI 49047
PHONE: (269) 782-0299

WWW.CMIARCH.COM

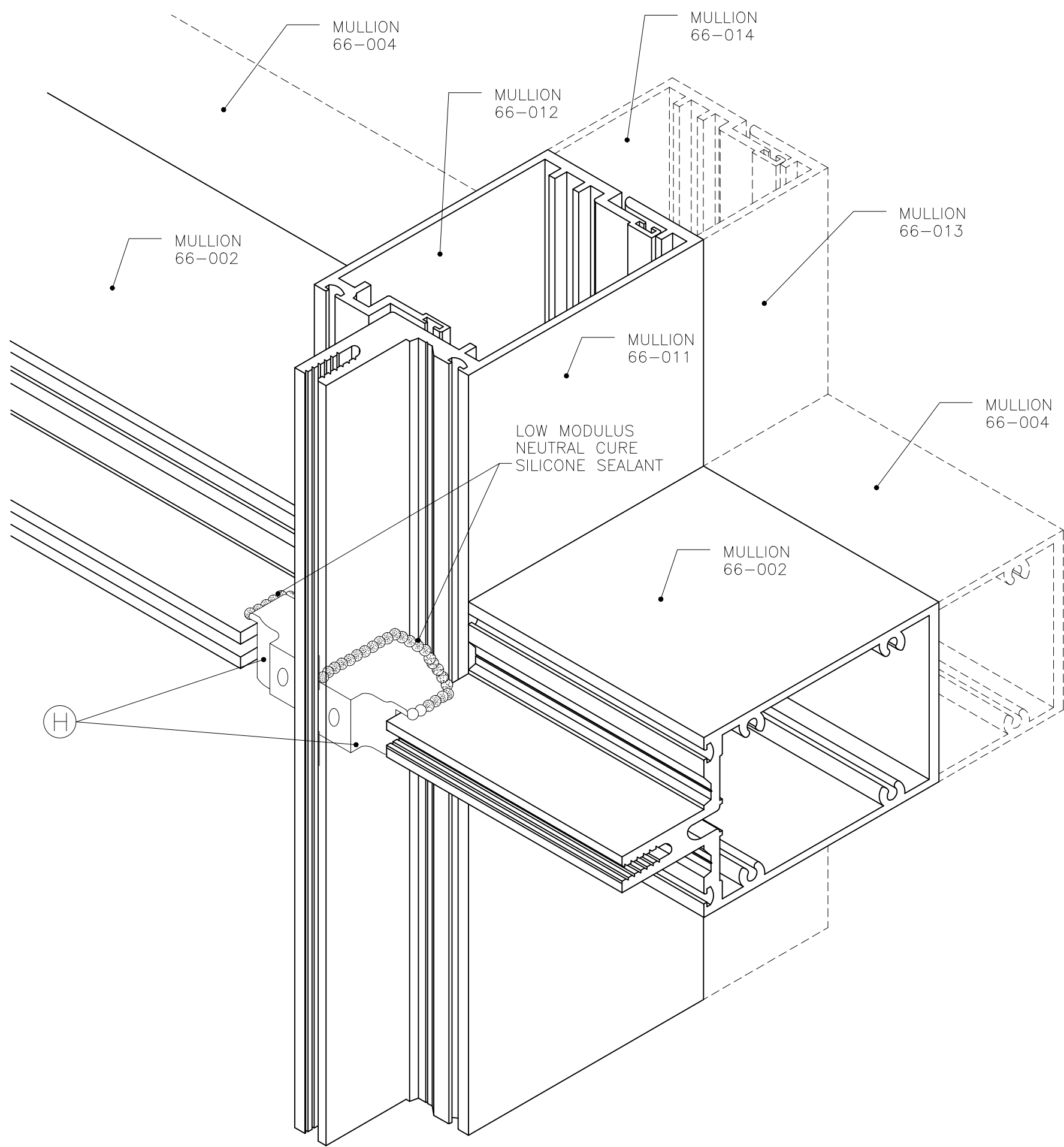
6600 FRAME ASSEMBLY
SCREW SPLINE SYSTEM

UPDATED: AUGUST 25, 2017

SHEET #:
6600SS-1

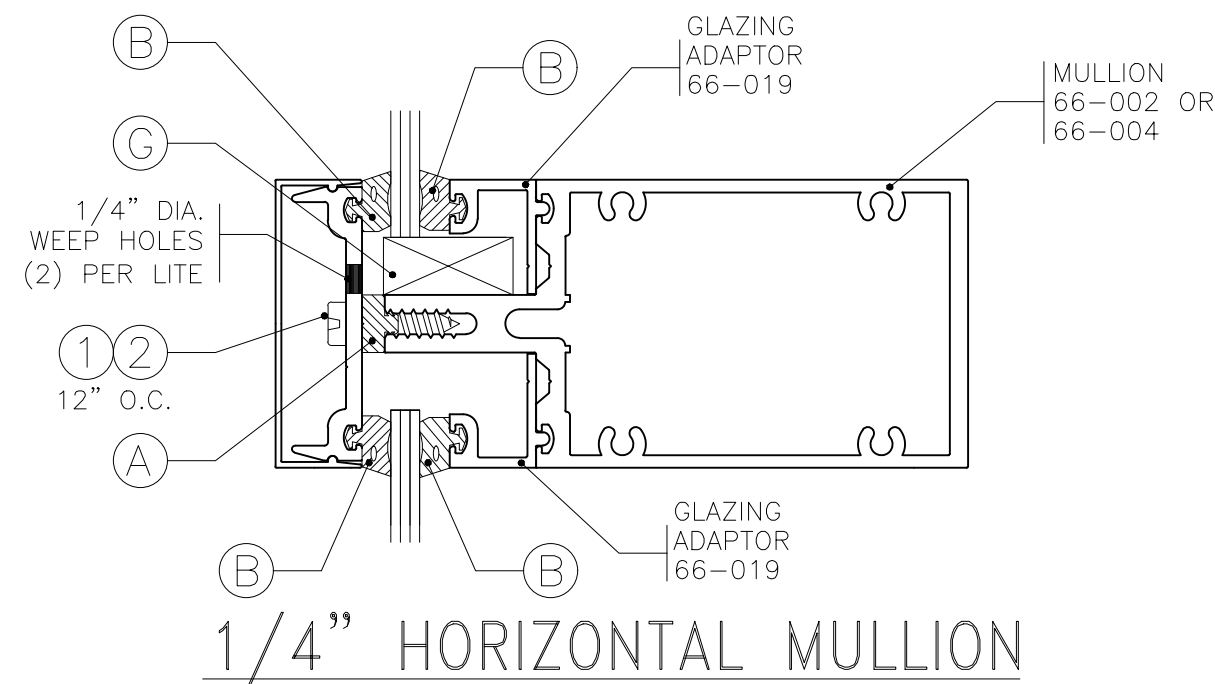
6600 WALL SCREW SPLINE ASSEMBLY

-PAGE 2-

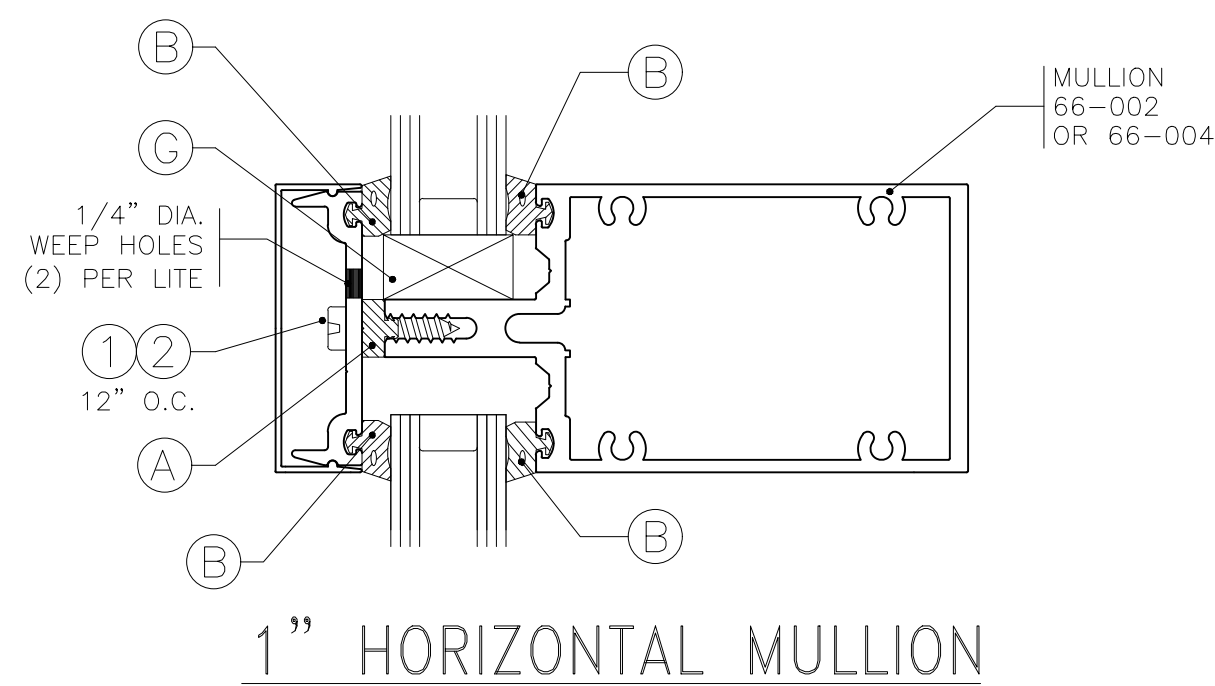


INTERMEDIATE INTERSECTION

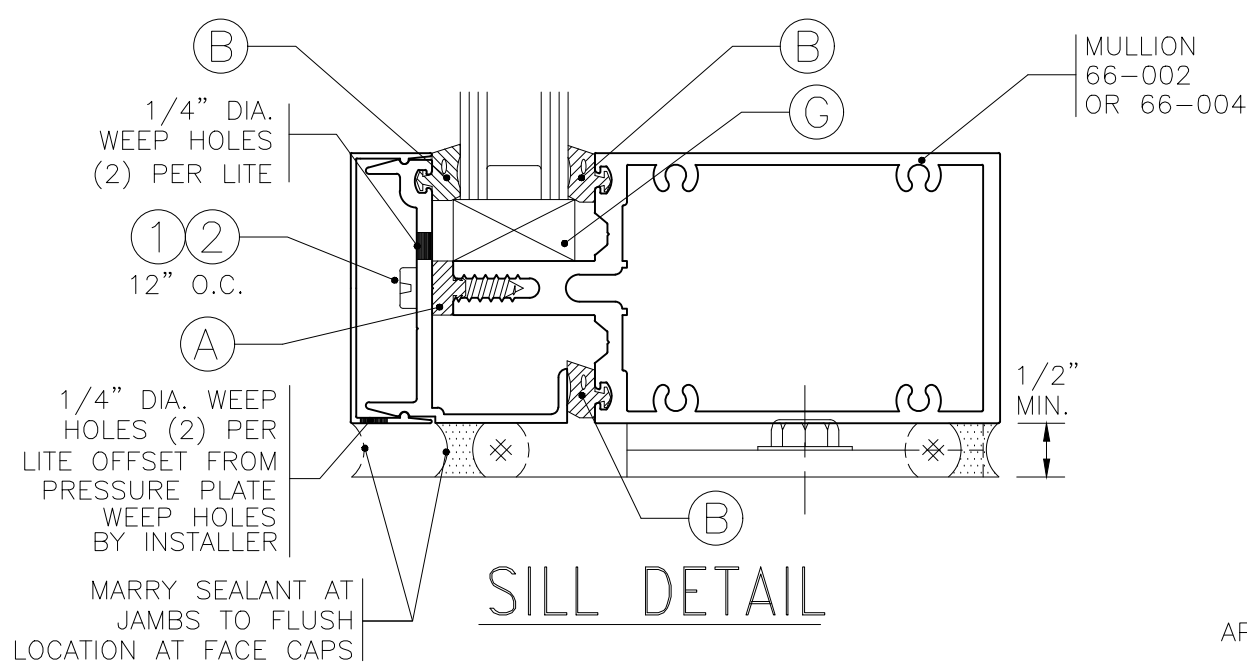
ASSEMBLY
ISOMETRIC



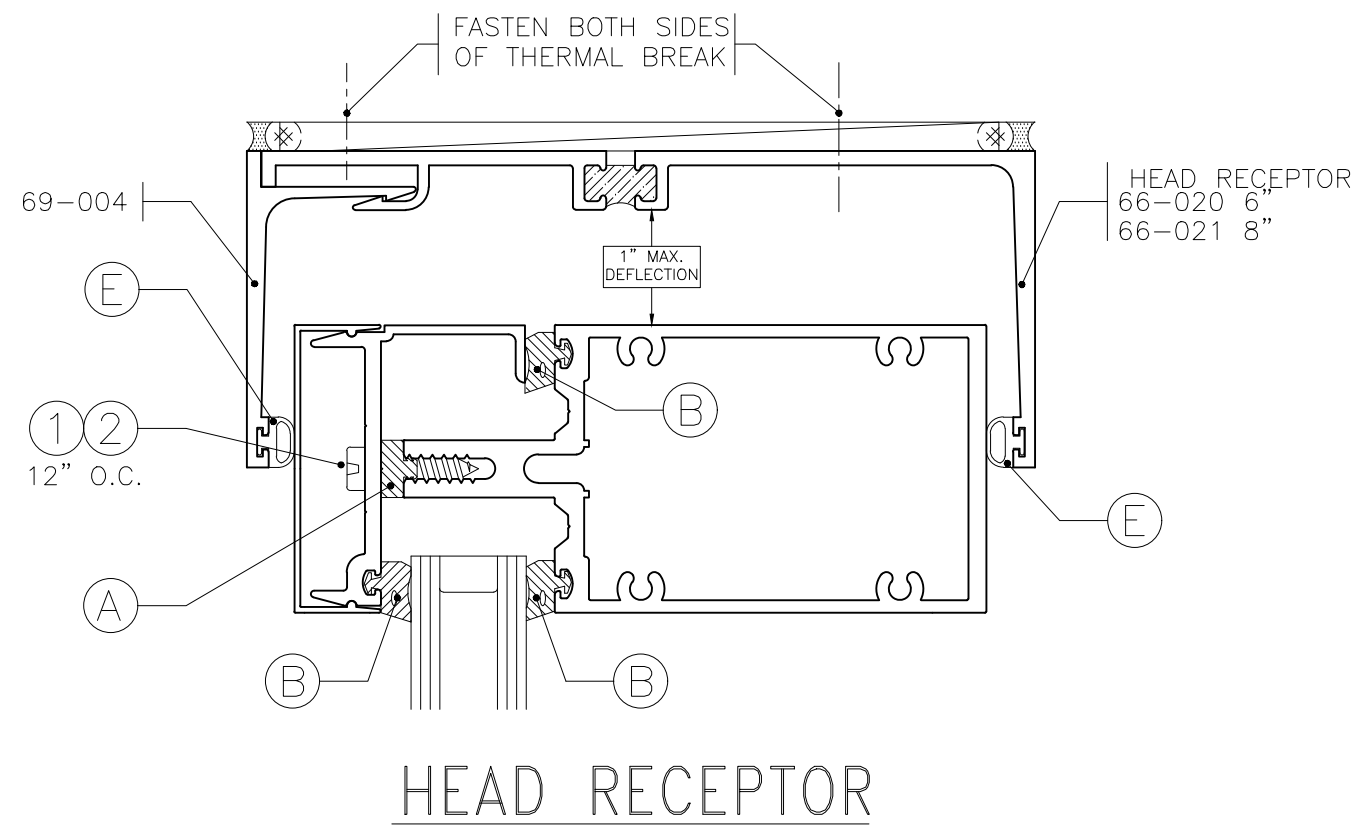
1/4" HORIZONTAL MULLION



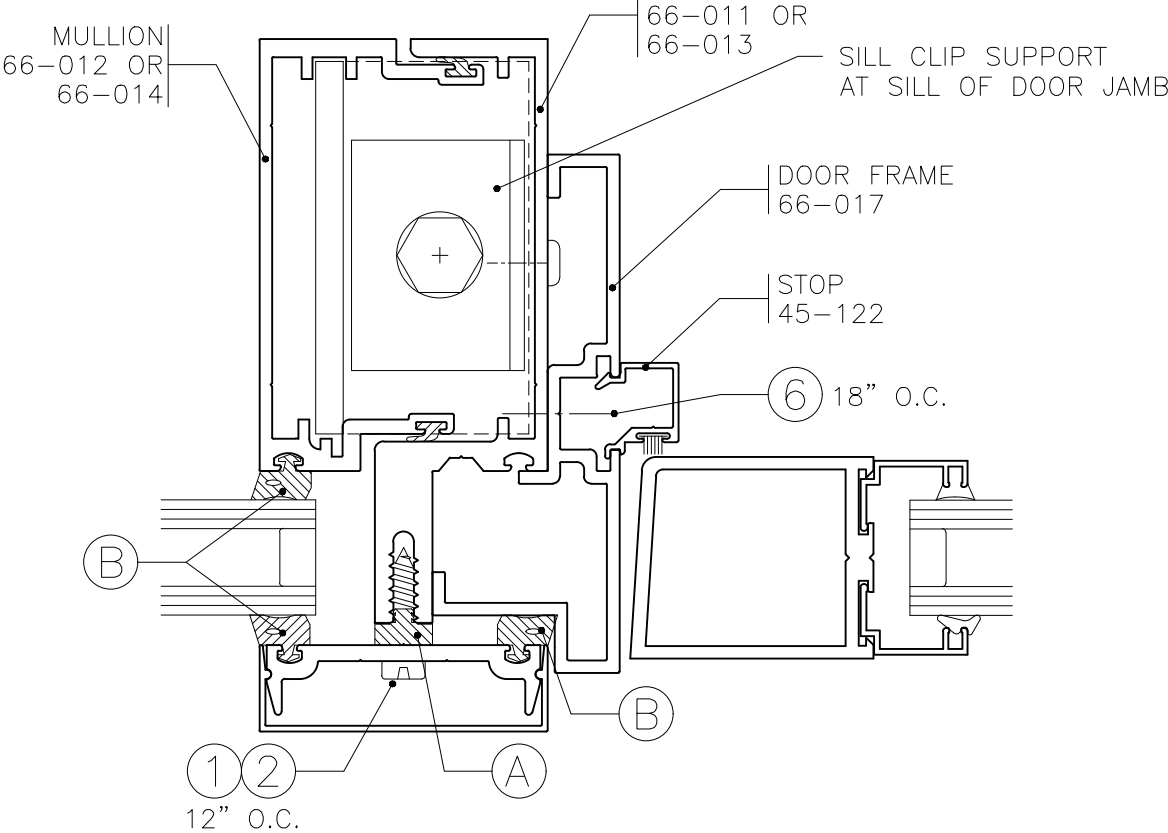
1" HORIZONTAL MULLION



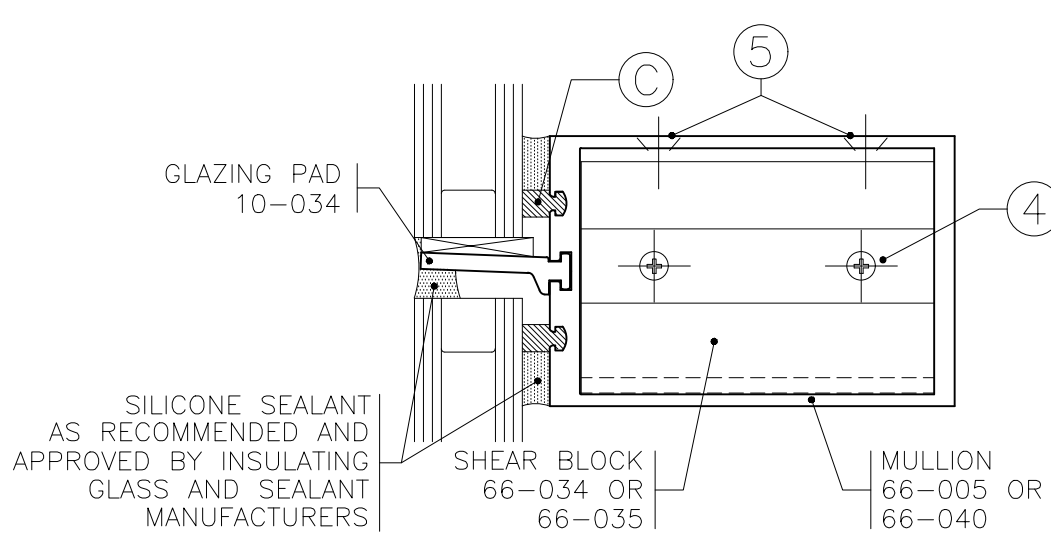
SILL DETAIL



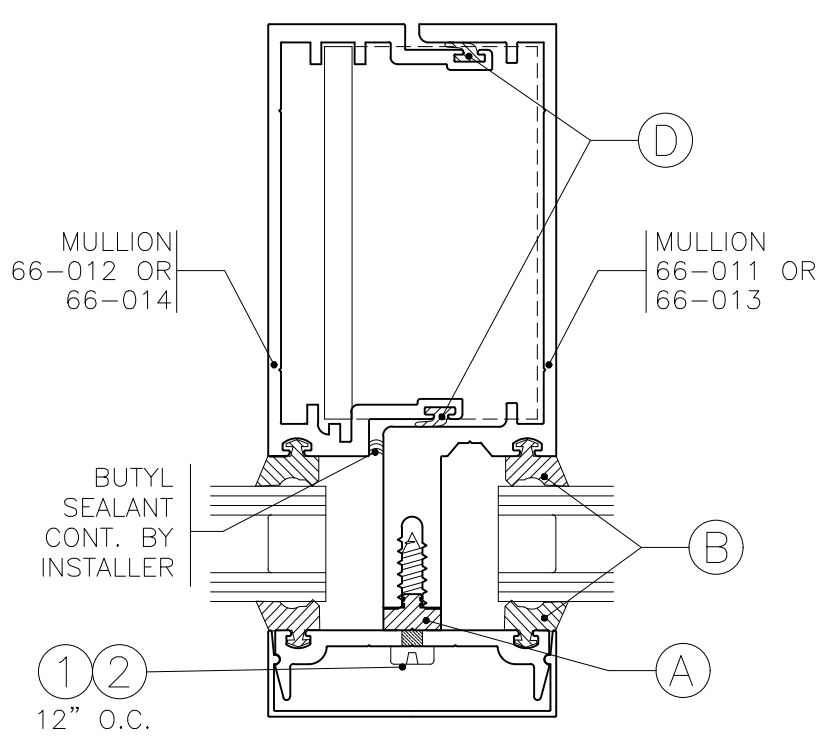
HEAD RECEPTOR



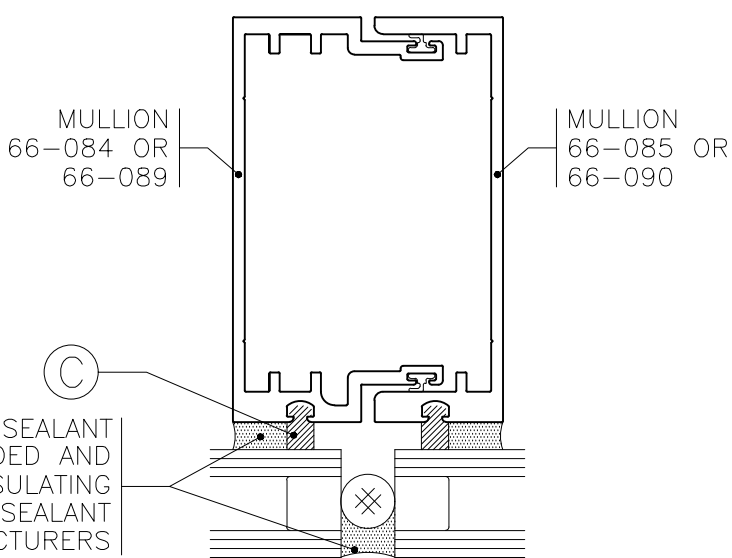
MULL/DOOR JAMB



HORIZONTAL BUTT GLAZE



VERTICAL SPLIT MULLION



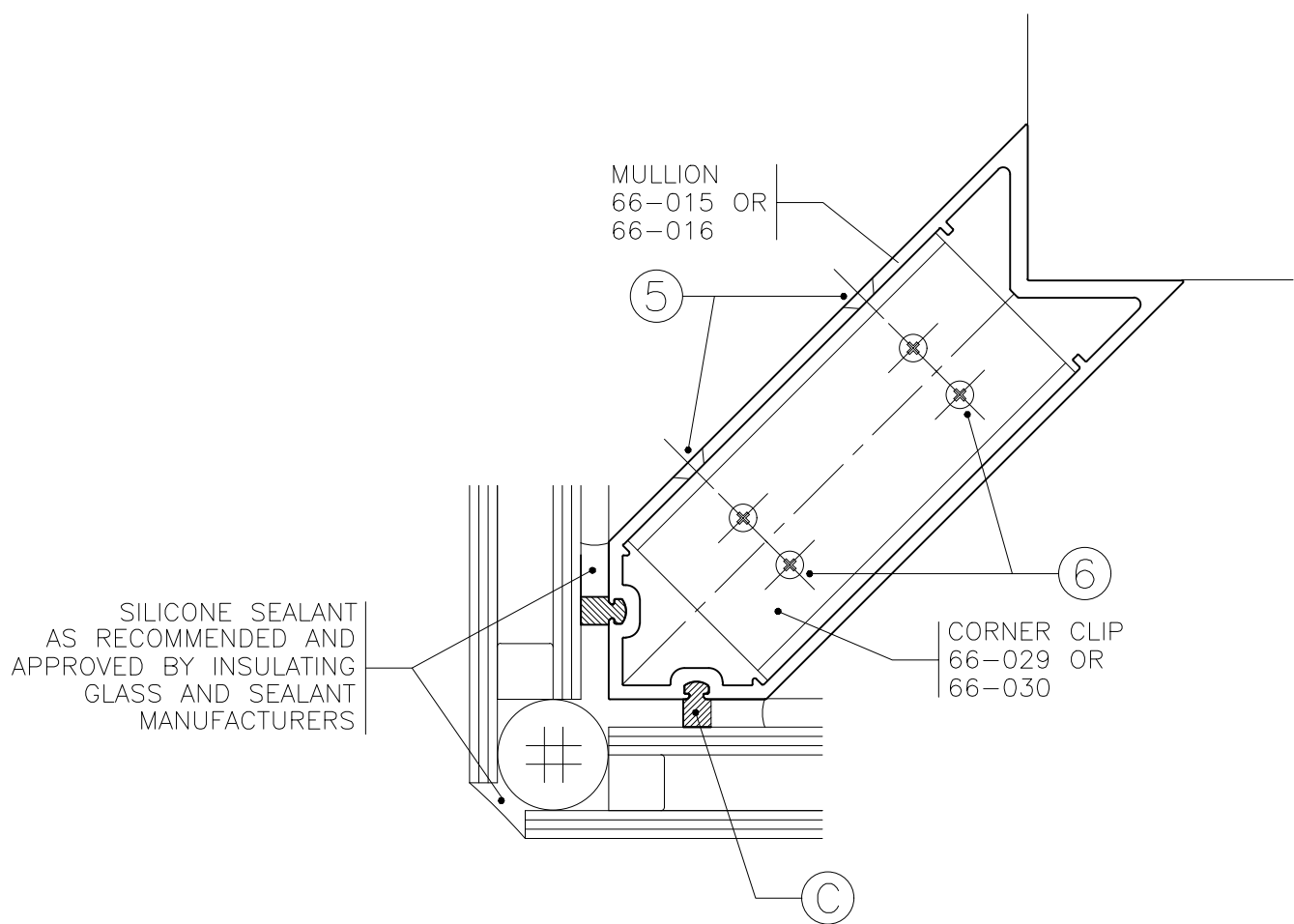
VERTICAL BUTT GLAZE

NOTE: PER INDEPENDENT LABORATORY TESTING; CMI
REQUIRES BOTH INTERIOR AND EXTERIOR PERIMETER
FRAME SEALANT TO MEET SPECIFIED PERFORMANCE

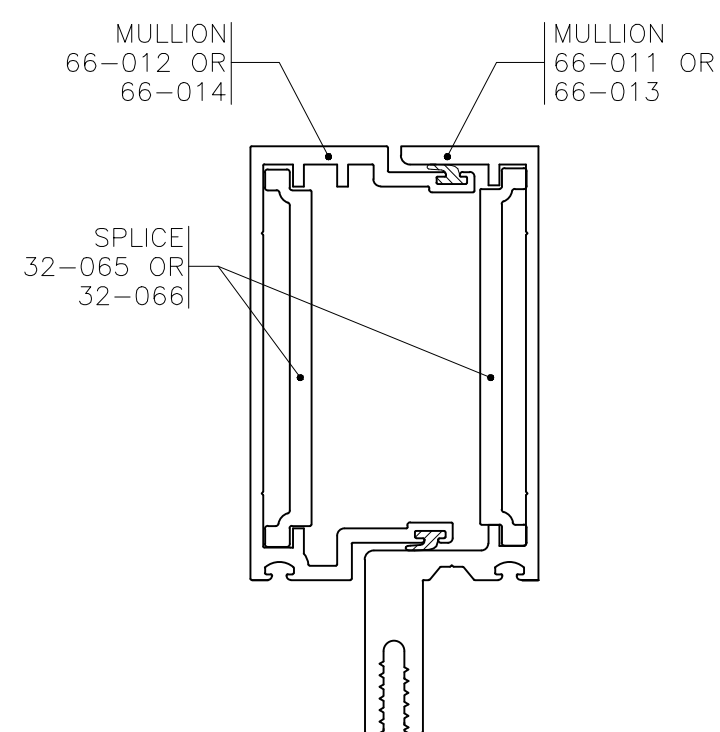
FASTENERS

GASKETS

1	1/4" x 14 x 1" P.H. PRESSURE PLATE FASTENER 12-101 STAINLESS STEEL	A	THERMAL BREAK 19-661 E.P.D.M.
2	1/4" x 14 x 1" H.H. PRESSURE PLATE FASTENER 12-106 STAINLESS STEEL	B	INTERIOR/EXTERIOR 19-662 E.P.D.M.
3	#12 x 1 1/4" P.H. SCREW SPLINE 12-105 STAINLESS STEEL	C	BUTT GLAZING SPACER 19-200 SILICONE
4	12-24 x 1/2" P.H. SHEAR BLOCK TO MULLION 12-104 STAINLESS STEEL	D	SPLIT MULLION SEAL 19-664 E.P.D.M.
5	#10 x 5/8" F.H. EXPOSED FASTENING 12-014 STAINLESS STEEL	E	HEAD RECEPTOR 19-197 E.P.D.M.
6	#10 x 3/4" P.H. 1/4" ADAPTOR & DOOR FRAME 12-103 STAINLESS STEEL	F	MULLION END DAM 19-665 E.P.D.M.
		G	SETTING BLOCK 1/2" x 1 1/8" x 3" 46-124 E.P.D.M.



BUTT GLAZED CORNER



MULLION SPLICE

NOTE: CONSULT CMI ENGINEERING FOR STRUCTURAL GLAZING REQUIREMENTS



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SHEET #:

6600SS-2