

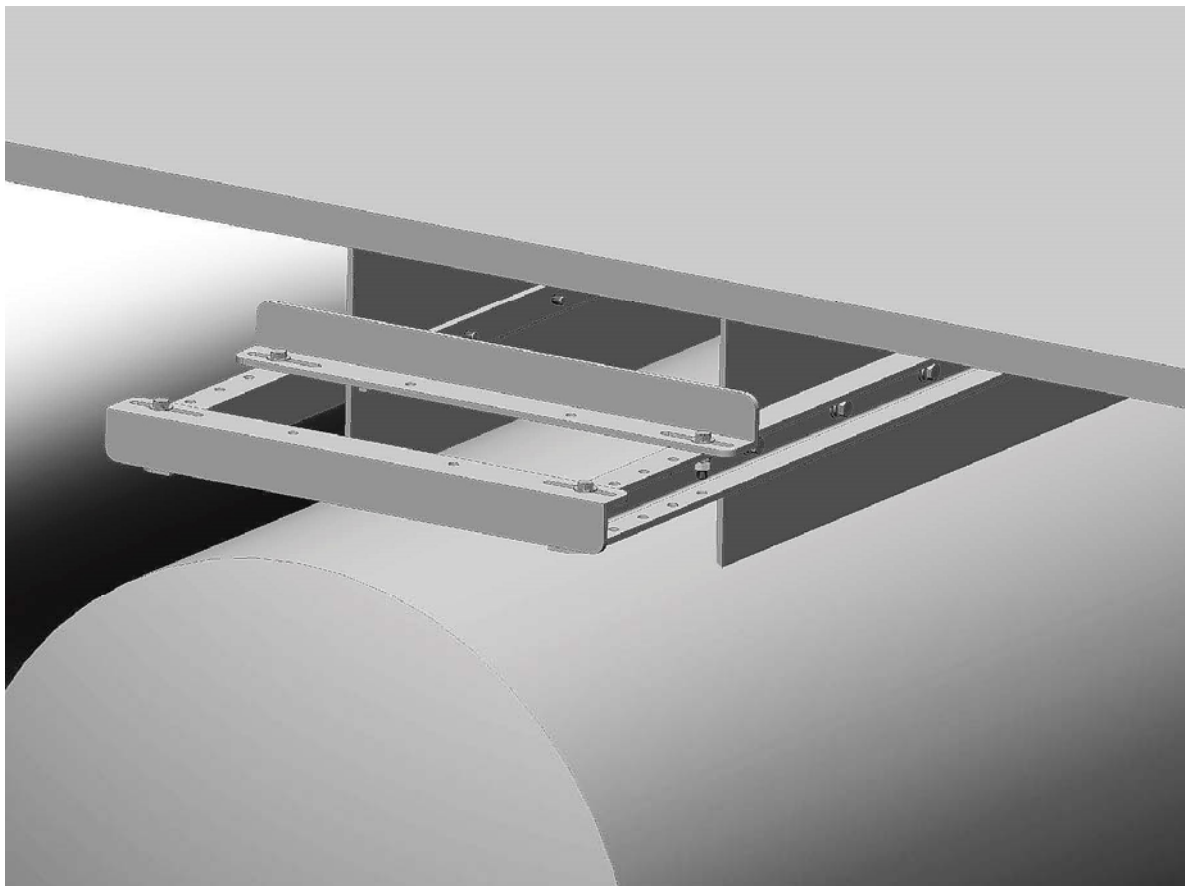
PANTHER 55-0060

PONTOON BOAT SP

ADAPTOR KIT

FOR USE WITH PANTHER 55-0030
SWIM PLATFORM BRACKET

SUITABLE FOR AUXILIARY MOTORS UP TO 20 HP



- 1. Using the hardware supplied, loosely assemble the SP Adaptor Frame as shown .**
- 2. Using C-Clamps, C-Clamp Pliers or Vise Grips, attach the assembled frame in the desired location on the outside of both pontoon frame rails. You may need to support the rear of the SP Adaptor to hold it in place.**
- 3. After making sure everything is level and square, mark all 8 holes on the Mounting Bracket Channels for drilling through pontoon frame rails.**
- 4. Remove the SP Adaptor Frame and carefully drill out the 8 marked holes in the pontoon frame rails using a 3/8" drill bit.**
- 5. Re-attach the SP Adaptor Frame Assembly to line up with the newly drilled holes.**
- 6. Temporarily install 8 bolts from the hardware bag to make sure the drilled holes are in line with Mounting Bracket Channel. If some do not line up, drill out or file to fit.**
- 7. Remove the 8 bolts and add a lock and flat wash to each bolt.**
- 8. Holding the Inner Thread Plates on the inside, install the 8 bolts with lock and flat washers through the Mounting Bracket Channels and into the Inner Threaded Plates.**
- 9. After all bolts are installed double check the SP Adaptor Frame location and tighten down all bolts including bolts in SP frame assembly.**

10. Install the Panther 55-0030 Swim Platform Bracket to the SP Adaptor Frame using the 3/8" Bolts, Spilt Lock Washers, Flat Washers and Nuts supplied.



Questions?

send an email to - info@marinetechproducts.com

or call 651.486.2010

MARINETECH PRODUCTS, INC

1360 East County Road E

Vadnais Heights, MN 55110

www.marinetech.us